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检测
TESTING
CNAS L0167

检测报告

编号：CANEC26008205838　　**日期：**2026 年 04 月 14 日　　

客户名称：　广东友华新材料科技有限公司

客户地址：　广东省东莞市中堂镇蕉利东区八路 5 号

样品名称：　铜版纸

以上样品及信息由客户提供。

SGS 工作编号：　DGP26-000378

样品接收时间：　2026 年 04 月 07 日

检测周期：　2026 年 04 月 07 日 ~ 2026 年 04 月 14 日

检测要求：　根据客户要求检测

检测方法：　见后续页。

检测结果：　见后续页。

检测要求	结论
欧盟 RoHS 指令 2011/65/EU 附录 II 的修正指令(EU) 2015/863-铅、汞、镉、六价铬、多溴联苯 (PBB)、多溴二苯醚 (PBDE)、邻苯二甲酸二(2-乙基己基)酯 (DEHP)、邻苯二甲酸丁苄酯 (BBP)、邻苯二甲酸二丁酯 (DBP)和邻苯二甲酸二异丁酯 (DIBP)	符合
EN 71-3:2019+ A2:2024 - 特定元素迁移测试(针对第三类:可以刮取玩具材料)	符合
六溴环十二烷(HBCDD)	见检测结果
邻苯二甲酸酯	见检测结果

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Violet Shi 史丽兰
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检测结果：

检测部件外观描述:

样品序号	样品编号	SGS 样品 ID	样品描述
SN1	A1	CAN26-0082058-0001.C001	白色纸

备注：

(1) 1 mg/kg = 1 ppm = 0.0001%
(2) MDL= 方法检出限
(3) ND = 未检出(< MDL)
(4) "-" = 未规定

欧盟 RoHS 指令 2011/65/EU 附录 II 的修正指令(EU) 2015/863-铅、汞、镉、六价铬、多溴联苯 (PBB)、多溴二苯醚 (PBDE)、邻苯二甲酸二(2-乙基己基)酯 (DEHP)、邻苯二甲酸丁苄酯 (BBP)、邻苯二甲酸二丁酯 (DBP)和邻苯二甲酸二异丁酯 (DIBP)

检测方法： 参考 IEC 62321-4:2013+AMD1:2017，IEC 62321-5:2013，IEC 62321-7-2:2017 和 IEC 62321-12:2023，采用 ICP-OES/AAS，UV-Vis 和 GC-MS 进行分析。

检测项目	限值	单位	MDL	A1
铅 (Pb)	1000	mg/kg	2	ND
汞 (Hg)	1000	mg/kg	2	ND
镉 (Cd)	100	mg/kg	2	ND
六价铬 (Cr(VI))	1000	mg/kg	8	ND
多溴联苯之和 (PBB)	1000	mg/kg	-	ND
一溴联苯 (MonoBB)	-	mg/kg	25	ND
二溴联苯 (DiBB)	-	mg/kg	25	ND
三溴联苯 (TriBB)	-	mg/kg	25	ND
四溴联苯 (TetraBB)	-	mg/kg	25	ND
五溴联苯 (PentaBB)	-	mg/kg	25	ND
六溴联苯 (HexaBB)	-	mg/kg	25	ND
七溴联苯 (HeptaBB)	-	mg/kg	25	ND
八溴联苯 (OctaBB)	-	mg/kg	25	ND
九溴联苯 (NonaBB)	-	mg/kg	25	ND
十溴联苯 (DecaBB)	-	mg/kg	25	ND
多溴二苯醚之和 (PBDE)	1000	mg/kg	-	ND
一溴二苯醚 (MonoBDE)	-	mg/kg	25	ND
二溴二苯醚 (DiBDE)	-	mg/kg	25	ND
三溴二苯醚 (TriBDE)	-	mg/kg	25	ND
四溴二苯醚 (TetraBDE)	-	mg/kg	25	ND
五溴二苯醚 (PentaBDE)	-	mg/kg	25	ND
六溴二苯醚 (HexaBDE)	-	mg/kg	25	ND
七溴二苯醚 (HeptaBDE)	-	mg/kg	25	ND
八溴二苯醚 (OctaBDE)	-	mg/kg	25	ND

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检测项目	限值	单位	MDL	A1
九溴二苯醚 (NonaBDE)	-	mg/kg	25	ND
十溴二苯醚 (DecaBDE)	-	mg/kg	25	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	1000	mg/kg	50	ND
邻苯二甲酸丁苄酯 (BBP)	1000	mg/kg	50	ND
邻苯二甲酸二丁酯 (DBP)	1000	mg/kg	50	ND
邻苯二甲酸二异丁酯 (DIBP)	1000	mg/kg	50	ND

备注：
(1) 最大允许极限值引用自 RoHS 指令(EU) 2015/863。
(2) IEC 62321 系列等同于 EN 62321 系列。
(3) 2021 年 7 月 22 号开始，DEHP， BBP， DBP 和 DIBP 的限制适用于医疗器械，包括体外医疗器械，监控仪表，包括工业监测和控制仪器。

EN 71-3:2019+ A2:2024 - 特定元素迁移测试(针对第三类:可以刮取玩具材料)

检测方法： 参考 EN 71-3:2019+ A2:2024，采用 ICP-OES， IC-UV 或 LC-ICP-MS 进行分析。
可溶性有机锡采用 GC-MS 进行分析 。

检测项目	限值	单位	MDL	A1
小于 100mg 的样品质量	-	mg	-	/
可溶性铅 (Pb)	23	mg/kg	5	ND
可溶性锑 (Sb)	560	mg/kg	10	ND
可溶性砷 (As)	47	mg/kg	10	ND
可溶性钡 (Ba)	18750	mg/kg	50	ND
可溶性镉 (Cd)	17	mg/kg	5	ND
可溶性三价铬 (Cr III)	460	mg/kg	5	ND
可溶性六价铬(Cr VI)	0.053	mg/kg	0.025	ND
可溶性汞 (Hg)	94	mg/kg	10	ND
可溶性硒 (Se)	460	mg/kg	10	ND
可溶性硼 (B)	15000	mg/kg	50	ND
可溶性钴 (Co)	130	mg/kg	10	ND
可溶性锰 (Mn)	15000	mg/kg	50	ND
可溶性锶 (Sr)	56000	mg/kg	50	ND
可溶性锌 (Zn)	46000	mg/kg	50	ND
可溶性铜 (Cu)	7700	mg/kg	50	ND
可溶性铝 (Al)	28130	mg/kg	50	65
可溶性镍 (Ni)	930	mg/kg	10	ND
可溶性锡 (Sn)	180000	mg/kg	3.0	ND
可溶性有机锡*	12	mg/kg	-	ND
结论				**符合**

备注：
(1)根据 EN 71-3:2019+ A2:2024 第 10.1.2 章节规定，Cr(III)结果由以下公式换算得到：
可溶性三价铬 = 可溶性总铬 - 可溶性六价铬

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(2) *可溶性锡转化为可溶性有机锡后的含量没有超过 EN 71-3:2019+ A2:2024 中相应限量，根据 EN 71-3:2019+ A2:2024 的要求，不需要额外测试可溶性有机锡的含量。
(3) /= 不适用

六溴环十二烷(HBCDD)

检测方法： 参考 IEC 62321-9:2021，采用 GC-MS 进行分析。

检测项目	CAS No.	单位	MDL	A1
六溴环十二烷 (HBCDD)	134237-50-6 /134237-51-7 /134237-52-8 /25637-99-4 /3194-55-6	mg/kg	20	ND

邻苯二甲酸酯

检测方法： 参考 EN 14372:2004，采用 GC-MS 进行分析。

检测项目	CAS No.	单位	MDL	A1
邻苯二甲酸二丁酯(DBP)	84-74-2	%	0.003	ND
邻苯二甲酸丁苄酯(BBP)	85-68-7	%	0.003	ND
邻苯二甲酸二(2-乙基己基)酯 (DEHP)	117-81-7	%	0.003	ND
邻苯二甲酸二异壬酯 (DINP)	28553-12-0 /68515-48-0	%	0.010	ND
邻苯二甲酸二正辛酯 (DNOP)	117-84-0	%	0.003	ND
邻苯二甲酸二异癸酯 (DIDP)	26761-40-0 /68515-49-1	%	0.010	ND
邻苯二甲酸二甲酯(DMP)	131-11-3	%	0.003	ND
邻苯二甲酸二乙酯(DEP)	84-66-2	%	0.003	ND
邻苯二甲酸二异丁酯(DIBP)	84-69-5	%	0.003	ND
邻苯二甲酸二正戊酯 (DnPP)	131-18-0	%	0.003	ND
邻苯二甲酸二环己酯(DCHP)	84-61-7	%	0.003	ND
邻苯二甲酸二苯酯(DPhP)	84-62-8	%	0.003	ND
邻苯二甲酸二苄酯 (DBzP)	523-31-9	%	0.003	ND
邻苯二甲酸二异辛酯(DIOP)	27554-26-3	%	0.010	ND
邻苯二甲酸二丙酯 (DPrP)	131-16-8	%	0.003	ND
邻苯二甲酸二壬酯(DNP)	84-76-4	%	0.003	ND
邻苯二甲酸二正己酯(DnHP)	84-75-3	%	0.003	ND

备注：
(1) 除 DBP, BBP, DEHP, DNOP, DINP, DIDP 外，其余项目不在 CNAS 认可范围内。

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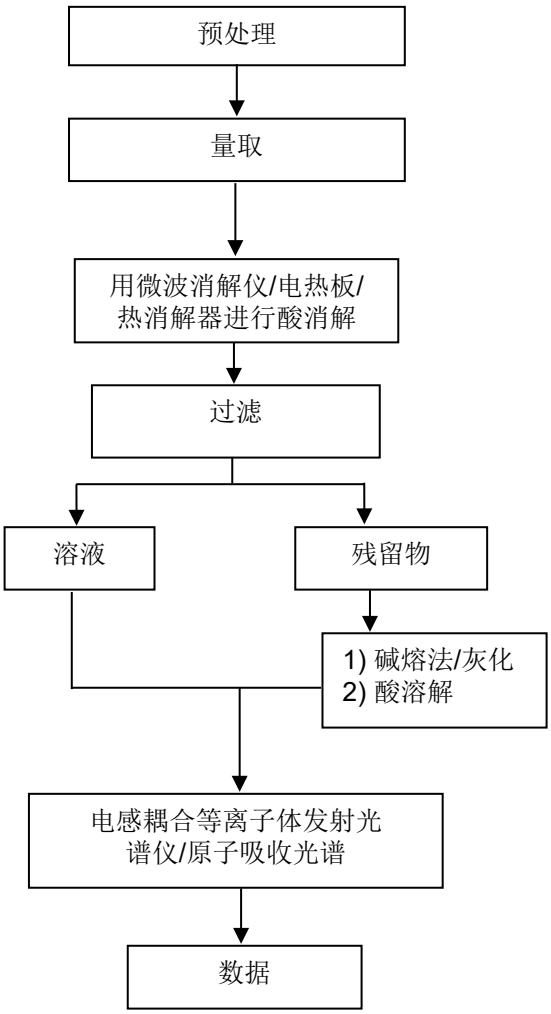
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附件

元素检测流程图

样品中的 Pb/Cd/Hg 按照下述流程被完全消解。

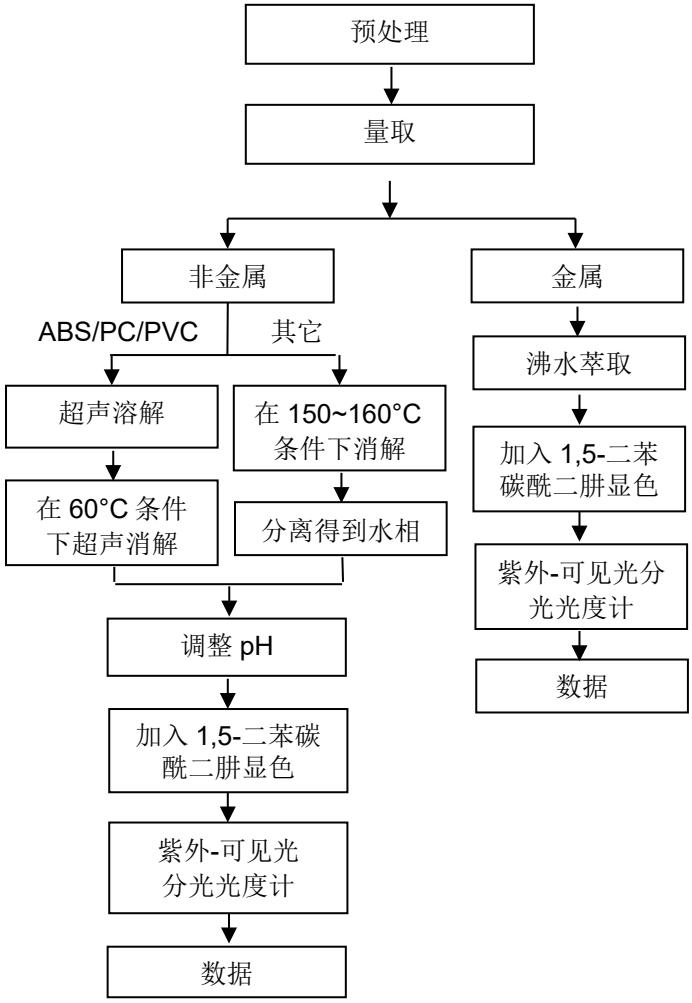


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六价铬检测流程图



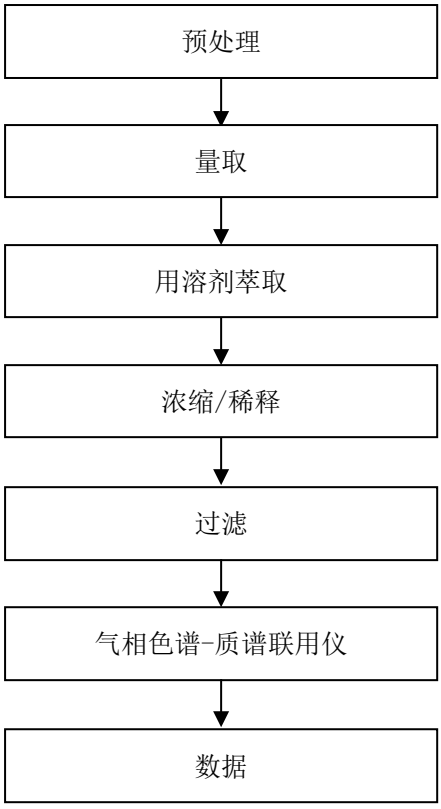
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PBB(s)/PBDE(s)/Phthalates 检测流程图

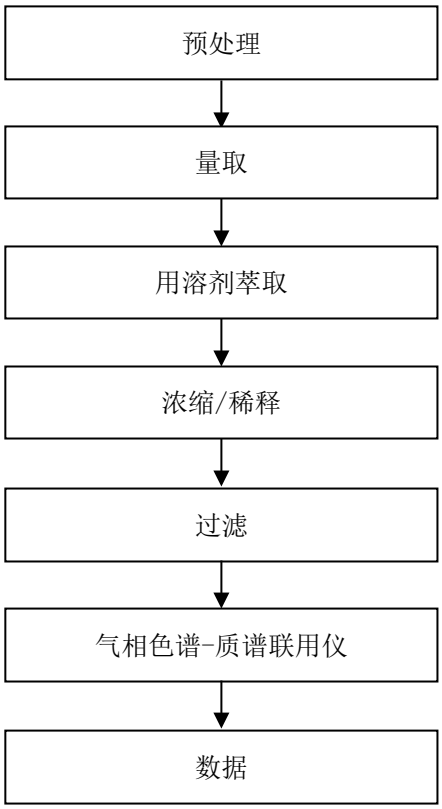


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HBCDD 检测流程图

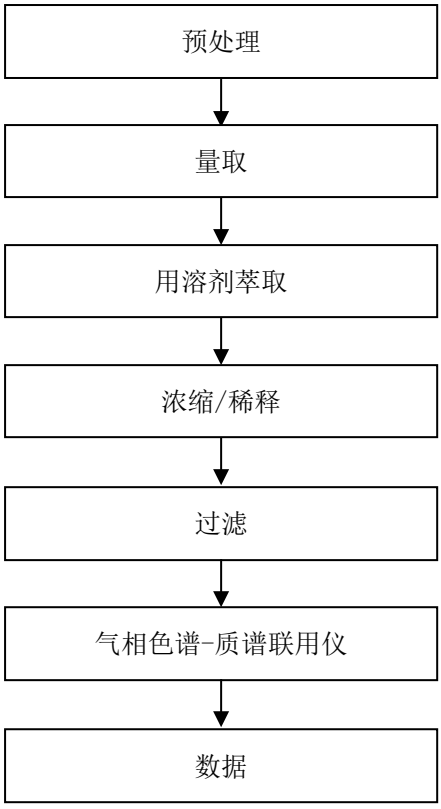


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附件

Phthalates 检测流程图



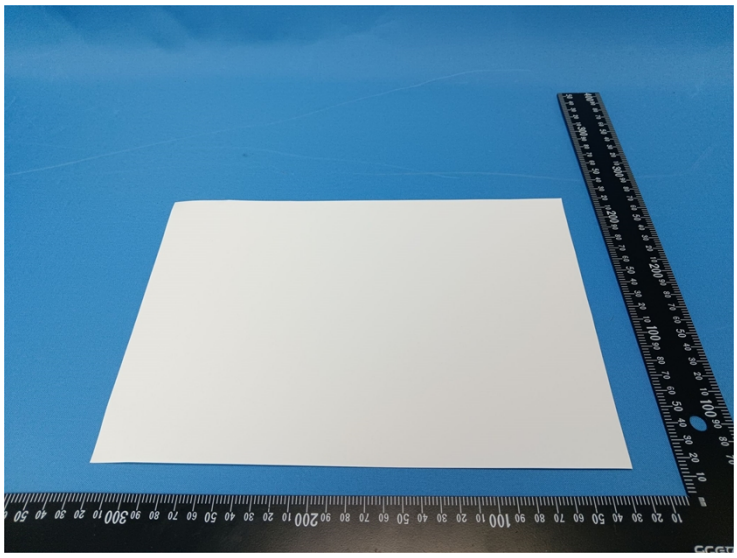
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